

Date: Tuesday, 22/04/2008 3:52:56 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLUG
Job Number : 38742	
Estimate Number : 12292	
P.O. Number :	Part Number : D26513
This Issue : 22/04/2008 S.O. No. :	Drawing Number : D2651 REV.B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 36141	Material :
Written By :	Due Date : 15/05/2008 Qty: 300 Um: Each
Checked & Approved By : <u>JLD08.4.23</u>	
Comment : est rev. A 06.02.15 new issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 6221

Purchase P/N: 2-008 as per Dwg D2651

Supplier: Parker

Ensure Certificate of Conformity is attached

08/04/24300

2.0	MS28775008	O RING
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 300.0000 Each(s)
 O RING

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

8/4/29300

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3446

08/04/298/04/29 +300

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: FP28/4/2930054

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

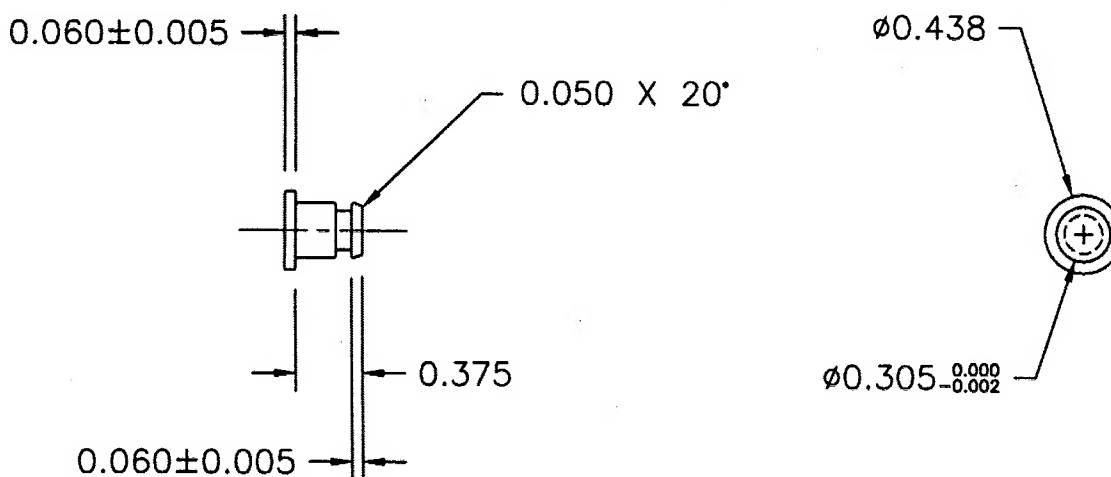


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2651	REV. B SHEET 1 OF 1
DATE 03.12.19		TITLE PLUG	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	03.12.19	ADD POWDER COAT, MS28775-008	

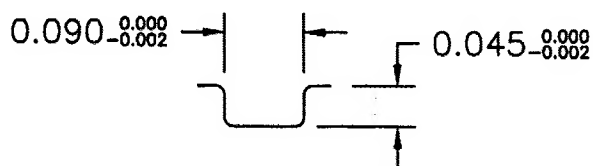
RELEASED

03.12.19

D2651-1 PLUG:



GROOVE DETAIL (SCALE 5:1)



D2651-1 PLUG

- 1) MATERIAL: 6061-T6 (QQ-A-225/8) OR 1100-0 (QQ-A-225/1)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.010 MAX

D2651-3 O-RING

- 1) MATERIAL: BUNA N, 70 DUROMETER
3/16 ID, 5/16 OD, 1/16 WIDTH
(PARKER 2-008, MS28775-008 OR EQUIVALENT)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38742

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- ORDER -

ENGINEERING AND SUPPLY CO., INC.

☐ CASH SALE☐ PICKING TICKET☐ DIRECT☐ CREDIT CARD

SHIPPED FROM:

SWAN ENGINEERING AND SUPPLY CO., INC.

550 SHAWNEE AVE. KANSAS CITY, KS 66105-2184

(913) 371-7425 (800) 444-7425 FAX (913) 371-4210

PLEASE NOTE:

(1) 15% Handling Charge on Returns
 (2) Proof of Purchase Required on all Returns
 (3) O-rings, seals, gaskets, hose assemblies and items made of rubber are non-returnable after 30 days.
 (4) No returns after 6 months.
 (5) Authorization for return must be obtained from parts manager.

DISTRIBUTOR OF:
 HYDRAULIC HOSE & COUPLINGS
 O-RINGS, TEFLOON SEALS
 PACKINGS

M & M AEROSPACE HDW., INC.

FED EX GROUND

P.O. BOX 025263

MIAMI, FL 331025263

SHIPPING INSTRUCTIONS

CARRIER ☐ TODAY SURE ☒ ASAP ☐ CUSTOMER P/U
 SHIP VIA:
 UPS ☐ RED ☐ BLUE ☐ GROUND
☐ POSTAL ☐ TRUCK ☒ FED EX

FROM



ENGINEERING AND SUPPLY CO., INC.

550 SHAWNEE AVENUE

KANSAS CITY, KANSAS 66105-2184

CUSTOMER P.O. NO.

08B231

VENDOR ID.

SWAN INV NO.

133205

TO

M & M AEROSPACE HDW, INC.
 FED EX GROUND
 10000 N.W. 15TH TERRACE
 MIAMI, FL 33172

THIS MAY NOT BE YOUR INVOICE !!

PHONE NO. (000) 000-0000

TERMS	CUST NO.	SALES REP	NO. OF PKGS.	SHIPPED VIA	PICK/PAK BY	ORDER PLACED BY	ORDER DATE	SHIP DATE
NET 30	19247	04	2	FED EX	acc/Km	JON	04/20/07	06/20/07

LINE NO.	QUANTITY			PART NUMBER	DESCRIPTION	UNIT PRICE	UNIT	EXTENSION
	ORDERED	SHIPPED	BACK ORDERED					
001	20000.00	20,000	0	MS28775-008.	O-RING	.0510	EA	
O-RING QTY 1 EA M&M AEROSPACE P/N MS28775-008 MFG PARKER SEAL CO CURED 1Q07 BATCH 80055115								

ENTERED
 4-20-07
 JAM

COMPLETED

acc/Km 5/15/07

COMPLETED

5-16-07 JAM

RECEIVED IN GOOD ORDER BY:

MDSE. AMOUNT

FREIGHT

STATE

SALES TAX

TOTAL AMOUNT DUE

ALL CLAIMS FOR SHORTAGES
 OR DAMAGED GOODS MUST
 BE MADE WITHIN 48 HOURS.

DATE

5-16-07

This transaction, whether a sale, lease or repair, is subject to Swan Engineering and Supply Co., Inc.'s standard terms and conditions for the particular type of transaction involved, which terms and conditions are hereby incorporated by reference. Swan Engineering and Supply Co., Inc. disclaims all express or implied warranties including any warranties of merchantability or fitness for a particular purpose. (2) the Customer shall have NO REMEDY whatsoever against Swan Engineering and Supply Co., Inc. as a result of such sale, lease or repair work (including but not limited to the recovery of direct, incidental, special, indirect, consequential damages for lost profits, lost sales, injury to person or property, or any other loss) whether by direct action, for contribution or indemnity, or otherwise, or whether based on contract, tort, strict liability or other legal theory.

ORIGINAL



Parker Hannifin Corporation
 O-Ring Division
 Parker Seal de Matamoros
 Diagonal Lorenzo De La Garza #13 Ciudad
 H. Matamoros, Tam. 87499, Mexico
 Phone: (859) 335-3000

— NOTICE —
This is a C.B.I. Compound!

C.B.I. is Parker's exclusive quality assurance program for Controlled Batch Identification, your assurance of reliability.

CONFORMANCE CERTIFICATE FOR MATERIAL SHIPPED

Parker O-Ring Division certifies that the material used in the manufacture of the parts identified below and called for on Purchase Order Number 181784 received by us from SWAN ENG SPLY KANSAS KS is traceable to C.B.I. Number 0080055115 and that the material used conforms to the requirements of the specifications indicated below. The tests were performed in accordance with these specifications, and data supporting the indicated results are on file.

CUSTOMER PART NUMBER	PARKER PART NUMBER	COMPOUND	QUANTITY	CURE DATE	SHIP DATE																																																																														
MS28775-008.	MS28775-008	N0304 -75	20000	1Q07	05/02/07																																																																														
TESTED AS: 2-214 & BUTTONS																																																																																			
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Testing Performed By PSDM Lab
 Diagonal Lorenzo De La Garza #13 Ciudad
 H. Matamoros, Tam. 87499, Mexico

CAGE CODE: 02697

No Mercury, Mercury compounds or Mercury bearing instruments, equipment or apparatus which might cause contamination has been used in the manufacture or subsequent processing of material covered by this order.

Purchaser use only. Reproduce only in full. Data pertains to items referenced.

The recording of false, fictitious or fraudulent statements or entries on the certificate may be punishable as a felony under federal law.

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O-Ring Division
PARKER HANNIFIN CORPORATION

By

Ruben Ramirez
 Quality Assurance Manager